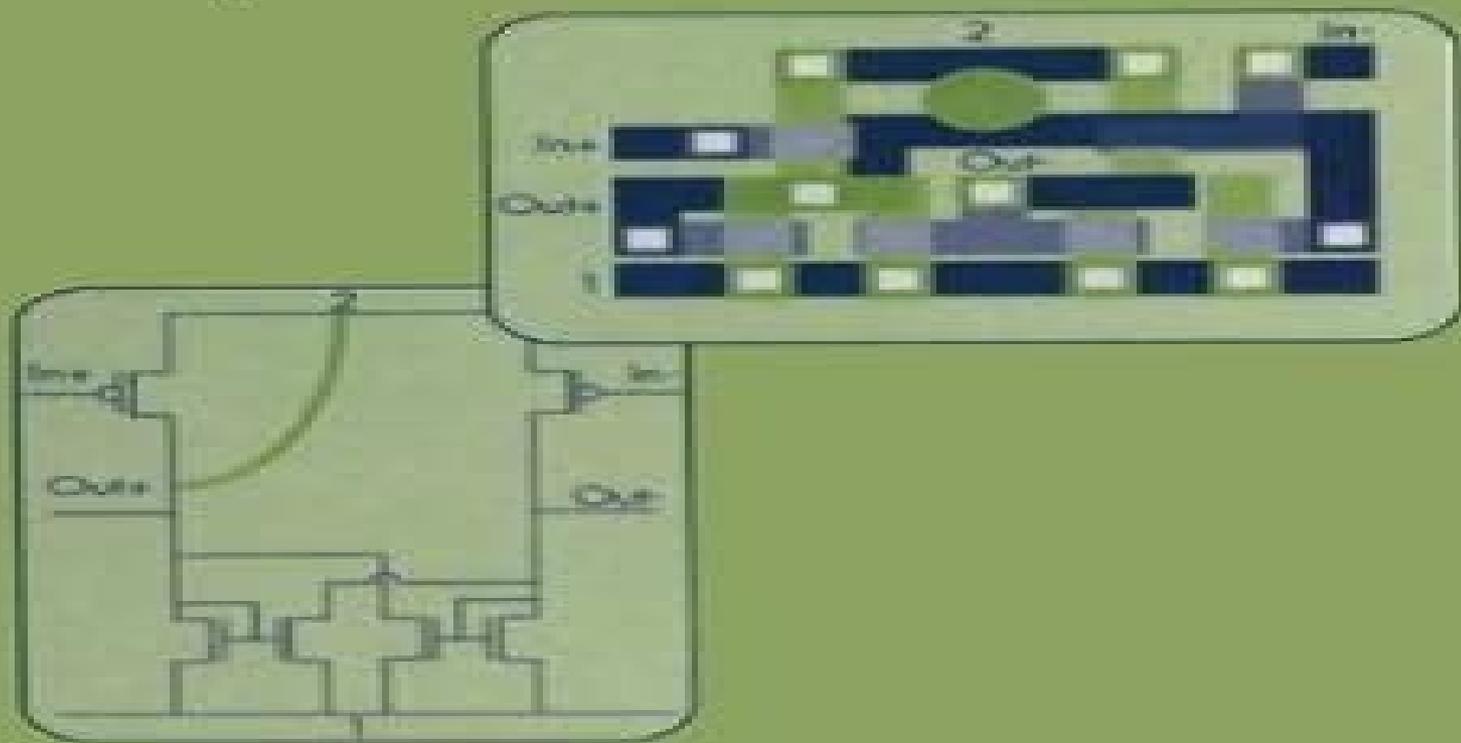


# Defect Oriented Testing for CMOS Analog and Digital Circuits

Manoj Sachdev



# Defect Oriented Testing For Cmos Analog And Digital Circuits

**Bapiraju Vinnakota**



## **Defect Oriented Testing For Cmos Analog And Digital Circuits:**

**Defect Oriented Testing for CMOS Analog and Digital Circuits** Manoj Sachdev, 2013-06-29 Defect oriented testing is expected to play a significant role in coming generations of technology Smaller feature sizes and larger die sizes will make ICs more sensitive to defects that can not be modeled by traditional fault modeling approaches Furthermore with increased level of integration an IC may contain diverse building blocks Such blocks include digital logic PLAs volatile and non volatile memories and analog interfaces For such diverse building blocks traditional fault modeling and test approaches will become increasingly inadequate Defect oriented testing methods have come a long way from a mere interesting academic exercise to a hard industrial reality Many factors have contributed to its industrial acceptance Traditional approaches of testing modern integrated circuits ICs have been found to be inadequate in terms of quality and economics of test In a globally competitive semiconductor market place overall product quality and economics have become very important objectives In addition electronic systems are becoming increasingly complex and demand components of highest possible quality Testing in general and defect oriented testing in particular help in realizing these objectives Defect Oriented Testing for CMOS Analog and Digital Circuits is the first book to provide a complete overview of the subject It is essential reading for all design and test professionals as well as researchers and students working in the field A strength of this book is its breadth Types of designs considered include analog and digital circuits programmable logic arrays and memories Having a fault model does not automatically provide a test Sometimes design for testability hardware is necessary Many design for testability ideas supported by experimental evidence are included from the Foreword by Vishwani D Agrawal

**Defect-Oriented Testing for Nano-Metric CMOS VLSI Circuits** Manoj Sachdev, José Pineda de Gyvez, 2007-06-04 Defect oriented testing methods have come a long way from a mere interesting academic exercise to a hard industrial reality Many factors have contributed to its industrial acceptance Traditional approaches of testing modern integrated circuits have been found to be inadequate in terms of quality and economics of test In a globally competitive semiconductor market place overall product quality and economics have become very important objectives In addition electronic systems are becoming increasingly complex and demand components of the highest possible quality Testing in general and defect oriented testing in particular help in realizing these objectives For contemporary System on Chip SoC VLSI circuits testing is an activity associated with every level of integration However special emphasis is placed for wafer level test and final test Wafer level test consists primarily of dc or slow speed tests with current voltage checks per pin under most operating conditions and with test limits properly adjusted Basic digital tests are applied and in some cases low frequency tests to ensure analog RF functionality are exercised as well Final test consists of checking device functionality by exercising RF tests and by applying a comprehensive suite of digital test methods such as I delay fault testing DDQ stuck at testing low voltage testing etc This partitioning choice is actually application dependent

*Test and Design-for-Testability in Mixed-Signal Integrated Circuits* Jose Luis Huertas

Díaz,2010-02-23 Test and Design for Testability in Mixed Signal Integrated Circuits deals with test and design for test of analog and mixed signal integrated circuits Especially in System on Chip SoC where different technologies are intertwined analog digital sensors RF test is becoming a true bottleneck of present and future IC projects Linking design and test in these heterogeneous systems will have a tremendous impact in terms of test time cost and proficiency Although it is recognized as a key issue for developing complex ICs there is still a lack of structured references presenting the major topics in this area The aim of this book is to present basic concepts and new ideas in a manner understandable for both professionals and students Since this is an active research field a comprehensive state of the art overview is very valuable introducing the main problems as well as the ways of solution that seem promising emphasizing their basis strengths and weaknesses In essence several topics are presented in detail First of all techniques for the efficient use of DSP based test and CAD test tools Standardization is another topic considered in the book with focus on the IEEE 1149 4 Also addressed in depth is the connecting design and test by means of using high level behavioural description techniques specific examples are given Another issue is related to test techniques for well defined classes of integrated blocks like data converters and phase locked loops Besides these specification driven testing techniques fault driven approaches are described as they offer potential solutions which are more similar to digital test methods Finally in Design for Testability and Built In Self Test two other concepts that were taken from digital design are introduced in an analog context and illustrated for the case of integrated filters In summary the purpose of this book is to provide a glimpse on recent research results in the area of testing mixed signal integrated circuits specifically in the topics mentioned above Much of the work reported herein has been performed within cooperative European Research Projects in which the authors of the different chapters have actively collaborated It is a representative snapshot of the current state of the art in this emergent field *Test and Diagnosis of Analogue,*

*Mixed-signal and RF Integrated Circuits* Yichuang Sun,2008-05-30 This book provides a comprehensive discussion of automatic testing diagnosis and tuning of analogue mixed signal and RF integrated circuits and systems in a single source As well as fundamental concepts and techniques the book reports systematically the state of the arts and future research directions of those areas A complete range of circuit components are covered and test issues from the SoC perspective An essential reference for researchers and engineers in mixed signal testing postgraduate and senior undergraduate students

Principles of Testing Electronic Systems Samiha Mourad,Yervant Zorian,2000-07-25 A pragmatic approach to testing electronic systems As we move ahead in the electronic age rapid changes in technology pose an ever increasing number of challenges in testing electronic products Many practicing engineers are involved in this arena but few have a chance to study the field in a systematic way learning takes place on the job By covering the fundamental disciplines in detail Principles of Testing Electronic Systems provides design engineers with the much needed knowledge base Divided into five major parts this highly useful reference relates design and tests to the development of reliable electronic products shows the main

vehicles for design verification examines designs that facilitate testing and investigates how testing is applied to random logic memories FPGAs and microprocessors Finally the last part offers coverage of advanced test solutions for today s very deep submicron designs The authors take a phenomenological approach to the subject matter while providing readers with plenty of opportunities to explore the foundation in detail Special features include An explanation of where a test belongs in the design flow Detailed discussion of scan path and ordering of scan chains BIST solutions for embedded logic and memory blocks Test methodologies for FPGAs A chapter on testing system on a chip Numerous references

**Integrated Circuit Test Engineering** Ian A. Grout,2005-12-08 Taking a three pronged approach test engineering from traditional test design and manufacturing view points Integrated Circuit Test Engineering encapsulates the subject as it stands today After introductory background from basic testing rules to trends in technology the reader learns about fabrication processes a complete range of detailed tests and procedures how to design for testability fault simulation automatic test equipment and the economics of testing The text includes Worked examples and exercises well organized references and bibliography An introduction to the use of various software and languages such as MATLAB Spice Verilog HDL and VHDL A series of experiments based on material downloaded from springeronline com showing how to construct a hardware test arrangement for MS Windows PCs This book is a practical tool for advanced undergraduate and graduate electronic engineering students a resource for their tutors and a guide for the practising electronic engineer

Defect-Oriented Testing for Nano-Metric CMOS VLSI Circuits Manoj Sachdev,Jose Pineda de Gyvez,2008-11-01 The 2nd edition of defect oriented testing has been extensively updated New chapters on Functional Parametric Defect Models and Inductive fault Analysis and Yield Engineering have been added to provide a link between defect sources and yield The chapter on RAM testing has been updated with focus on parametric and SRAM stability testing Similarly newer material has been incorporated in digital fault modeling and analog testing chapters The strength of Defect Oriented Testing for nano Metric CMOS VLSIs lies in its industrial relevance

*Analog and Mixed-signal Test* Bapiraju Vinnakota,1998 More and more chips are being designed with both analog and digital circuitry next to each other which makes testing analog circuitry even more challenging This comprehensive guide reviews all the potential testing options helping designers engineers CAD developers and researchers choose the most cost effective accurate solutions for both mixed signal and analog only testing

**Advances in Electronic Testing** Dimitris Gizopoulos,2006-01-22 Advances in Electronic Testing Challenges and Methodologies is a new type of edited volume in the Frontiers in Electronic Testing book series devoted to recent advances in electronic circuits testing The book is a comprehensive elaboration on important topics which capture major research and development efforts today The motivation and inspiration behind this book is to deliver a thorough text that focuses on the evolution of test technology provides insight about the abiding importance of discussed topics records today s state of the art and industrial practices and trends reveals the challenges for emerging testing methodologies and envisages the future of this journey The book consists

of eleven edited chapters written by experts in Defect Oriented Testing Nanometer Technologies Failures and Testing Silicon Debug Delay Testing High Speed Test Interfaces DFT Oriented Low Cost Testers Embedded Cores and System on Chip Testing Memory Testing Mixed Signal Testing RF Testing and Loaded Board Testing Contributing authors are affiliated with in alphabetical order Agilent ARM Balearic Islands Univ IBM Inovys Intel LogicVision Magma Mentor Graphics New Mexico Univ Sandia National Labs Synopsys Teradyne and Texas Instruments Advances in Electronic Testing Challenges and Methodologies is an advanced textbook and reference point for senior undergraduate and graduate students in MSc or PhD tracks professors and research leaders in the electronic testing domain It is also for industry design and test engineers and managers seeking a global view and understanding of test technology practices and methodologies and a dense elaboration on test related issues they face in their development projects There is a definite need for documenting the advances in testing I find the work of this edited volume by Dimitris Gizopoulos and his team of authors to be significant and timely the book provides besides novel test methodologies a collective insight into the emerging aspects of testing This I think is beneficial to practicing engineers and researchers both of whom must stay at the forefront of technology This latest addition to the Frontiers Series is destined to serve an important role From the Foreword by Vishwani D Agrawal Consulting Editor Frontiers in Electronic Testing Book Series Proceedings ,2005 **The Cumulative Book Index** ,1999 **American Book Publishing Record** ,1998 *18th IEEE VLSI Test Symposium* ,2000 Proceedings of a spring 2000 symposium highlighting novel ideas and approaches to current and future problems related to testing of electronic circuits and systems Themes are microprocessor test validation low power BIST and scan technology trends scan related approaches defect driven techniques and system on chip test techniques Other subjects are analog test techniques temperature and process drift issues test compaction and design validation analog BIST and functional test and verification issues Also covered are STIL extension IDDQ test and on line testing and fault tolerance Lacks a subject index Annotation copyrighted by Book News Inc Portland OR **IEEE VLSI Test Symposium** ,2005 *Journal of Object-oriented Programming* ,1999 *Eleventh International Conference on VLSI Design* VLSI Society of India,IEEE Circuits and Systems Society,1997 Areas covered in this work include physical design synthesis delay test and timing high level synthesis hardware software co design low power design verification VLSI synthesis testability enhancement asynchronous design diagnosis test and fault modelling and mixed signal design **Electrical & Electronics Abstracts** ,1997 **Science Abstracts** ,1995 Proceedings, International Test Conference 1995 ,1995 **Cumulated Index to the Books** ,1999

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